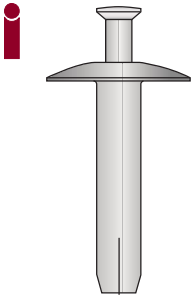


Hammer Stroke Blind Rivet

Hammer Stroke Rivet

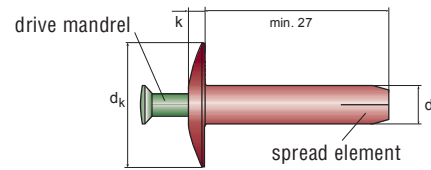


Hammer stroke or drive rivets are set by driving the mandrel into the rivet body (e.g. by means of a hammer). This causes the lower end of the rivet body to expand and allows riveting components with **open-end boreholes** and also riveting of **blind-end boreholes**. This riveting technology is suitable for the most diverse material combinations. For blind-end boreholes, a trial is necessary in order to establish the optimum rivet length based on the component characteristics and the firmness requirements.



Hammer Stroke Blind Rivet

Aluminium / Stainless Steel
Dome Head



d	l	$\begin{array}{c} \downarrow \\ \text{---} \\ \uparrow \end{array}$	d _k	k	No.	
4,8	10,0	4,5 – 6,5	14,0 ^{+0,5}	2,0	10.602.048.100	500
	16,0	9,5 – 12,0			10.602.048.160	500
	18,0	12,0 – 14,5			10.602.048.180	500
	20,0	14,5 – 16,5			10.602.048.200	500

\rightleftarrows 4,9 mm

d	l ₊₁	$\begin{array}{c} \downarrow \\ \text{---} \\ \uparrow \end{array}$	d _k	k	No.	
4,8	26,0	20,0 – 22,0	15,5	2,0	10.602.048.260	500
	30,0	25,0 – 26,5			10.602.048.300	500
	36,0	29,0 – 31,0			10.602.048.360	500
	40,0	33,0 – 35,5			10.602.048.400	500
	50,0	43,5 – 46,0			10.602.048.500	250

\rightleftarrows 4,9 mm

► The blind rivets with grooved shank on [page 30](#) are suitable for operating in **blind-end boreholes** as well.

